

# PERFORMANCE PROFILE VERITAS-POWER-STRICTH-PRO

	possible
	just about possible
	not possible

The following combinations of needle, thread and stitch length have been tested in conjunction with our materials with regard to processability on the VERITAS Powerstitch PRO.

1st Layer	2nd Layer	3rd Layer	4th Layer	5th Layer	6th Layer	7th Layer	Needle Type	Needle Size	Thread Size	Stitch Length	Hint
500 den Cordura®	500 den Cordura®						UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®					UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	Binding Tape					UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Space under Sewing Foot exhausted
500 den Cordura®	Polyamid Webbing						UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing			UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	Polyamid Webbing	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	Polyamid Webbing	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	Polyamid Webbing	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing	Polyamid Webbing			UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing	Polyamid Webbing		UNIVERSAL	110/18	Mara 70	3 mm	
500 den Cordura®	500 den Cordura®	Polyamid Webbing	Polyamid Webbing	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Polyamid Webbing	Polyamid Webbing	Binding Tape	UNIVERSAL	110/18	Mara 70	4 mm	Space under Sewing Foot exhausted
500 den Cordura®	500 den Cordura®	8CF Zipper Tape					UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	8CF Zipper Tape				UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	8CF Zipper Tape			UNIVERSAL	110/18	Mara 70	4 mm	

# PERFORMANCE PROFILE VERITAS-POWER-STITCH-PRO

	possible
	just about possible
	not possible

The following combinations of needle, thread and stitch length have been tested in conjunction with our materials with regard to processability on the VERITAS Powerstitch PRO.

1. Lage	2. Lage	3. Lage	4. Lage	5. Lage	6. Lage	7. Lage	Nadel Art	Nadel Größe	Garn Art	Stichlänge	Hinweis
500 den Cordura®	500 den Cordura®	8CF Zipper Tape	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	8CF Zipper Tape	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	8CF Zipper Tape	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
500 den Cordura®	500 den Cordura®	8CF Zipper Tape	Polyamid Webbing	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
500 den Cordura®	500 den Cordura®	500 den Cordura®	8CF Zipper Tape	Polyamid Webbing	Polyamid Webbing	Binding Tape	UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
Polyamid Webbing	Polyamid Webbing						UNIVERSAL	110/18	Mara 70	3 mm	
Polyamid Webbing	Polyamid Webbing	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	3 mm	
Polyamid Webbing	Polyamid Webbing	Polyamid Webbing	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	3 mm	Space under Sewing Foot exhausted
Barracks Belt	Barracks Belt						UNIVERSAL	110/18	Mara 70	4 mm	
Barracks Belt	Barracks Belt	Barracks Belt					UNIVERSAL	110/18	Mara 70	4 mm	No more Space under Sewing Foot
Barracks Belt	Barracks Belt	500 den Cordura®					UNIVERSAL	110/18	Mara 70	4 mm	
Barracks Belt	Barracks Belt	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	4 mm	No more Space under Sewing Foot
500 den Cordura®	500 den Cordura®	Hook/Loop					UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	Hook/Loop				UNIVERSAL	110/18	Mara 70	4 mm	
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Hook/Loop			UNIVERSAL	110/18	Mara 70	4 mm	Needle gets slightly bended!!!
500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	500 den Cordura®	Hook/Loop		UNIVERSAL	110/18	Mara 70	4 mm	Needle gets bended too much!!!
Barracks Belt	Barracks Belt	Hook/Loop					UNIVERSAL	110/18	Mara 70	4 mm	No more Space under Sewing Foot
Barracks Belt	Barracks Belt	Barracks Belt	Hook/Loop				UNIVERSAL	110/18	Mara 70	4 mm	No more Space under Sewing Foot
1000 den Cordura®	1000 den Cordura®						UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®					UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	Binding Tape					UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	Space under Sewing Foot exhausted
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	No more Space under Sewing Foot
1000 den Cordura®	Polyamid Webbing						UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	3 mm	

# PERFORMANCE PROFILE VERITAS-POWER-STRICTH-PRO

	possible
	just about possible
	not possible

The following combinations of needle, thread and stitch length have been tested in conjunction with our materials with regard to processability on the VERITAS Powerstitch PRO.

1. Lage	2. Lage	3. Lage	4. Lage	5. Lage	6. Lage	7. Lage	Nadel Art	Nadel Größe	Garn Art	Stichlänge	Hinweis
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing			UNIVERSAL	110/18	Mara 70	3 mm	Check for constant stitch length!
1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	Polyamid Webbing	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Polyamid Webbing			UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Polyamid Webbing		UNIVERSAL	110/18	Mara 70	3 mm	Check for constant stitch length!
1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Polyamid Webbing	Binding Tape			UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	3 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Polyamid Webbing	Polyamid Webbing	Binding Tape	UNIVERSAL	110/18	Mara 70	3 mm	Space under Sewing Foot exhausted
1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape					UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape				UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape			UNIVERSAL	110/18	Mara 70	4 mm	Space under Sewing Foot exhausted
1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape	Polyamid Webbing	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	8CF Zipper Tape	Polyamid Webbing	Polyamid Webbing	Binding Tape	UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
Barracks Belt	Barracks Belt	1000 den Cordura®					UNIVERSAL	110/18	Mara 70	4 mm	Space under Sewing Foot exhausted
1000 den Cordura®	1000 den Cordura®	Hook/Loop					UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Hook/Loop				UNIVERSAL	110/18	Mara 70	4 mm	
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Hook/Loop			UNIVERSAL	110/18	Mara 70	4 mm	Needle gets slightly bended!!!
1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	1000 den Cordura®	Hook/Loop		UNIVERSAL	110/18	Mara 70	4 mm	Needle gets bended too much!!!
X-Pac® X50	X-Pac® X50						UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50					UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	Binding Tape					UNIVERSAL	110/18	Mara 70	4 mm	

# PERFORMANCE PROFILE VERITAS-POWER-STRICTH-PRO

	possible
	just about possible
	not possible

The following combinations of needle, thread and stitch length have been tested in conjunction with our materials with regard to processability on the VERITAS Powerstitch PRO.

1. Lage	2. Lage	3. Lage	4. Lage	5. Lage	6. Lage	7. Lage	Nadel Art	Nadel Größe	Garn Art	Stichlänge	Hinweis
X-Pac® X50	X-Pac® X50	X-Pac® X50	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	With maximum Sewing Foot Pressure!
X-Pac® X50	Polyamid Webbing						UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing			UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	Polyamid Webbing	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Check for constant stitch length!
X-Pac® X50	Polyamid Webbing	Polyamid Webbing					UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	Polyamid Webbing	Polyamid Webbing				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing	Polyamid Webbing			UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing	Polyamid Webbing		UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	Polyamid Webbing	Polyamid Webbing	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Polyamid Webbing	Polyamid Webbing	Binding Tape	UNIVERSAL	110/18	Mara 70	4 mm	Check for constant stitch length!
X-Pac® X50	X-Pac® X50	8CF Zipper Tape					UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	8CF Zipper Tape				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	8CF Zipper Tape			UNIVERSAL	110/18	Mara 70	4 mm	With maximum Sewing Foot Pressure!
X-Pac® X50	X-Pac® X50	8CF Zipper Tape	Binding Tape				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	8CF Zipper Tape	Binding Tape			UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	8CF Zipper Tape	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
X-Pac® X50	X-Pac® X50	8CF Zipper Tape	Polyamid Webbing	Polyamid Webbing	Binding Tape		UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
X-Pac® X50	X-Pac® X50	X-Pac® X50	8CF Zipper Tape	Polyamid Webbing	Polyamid Webbing	Binding Tape	UNIVERSAL	110/18	Mara 70	4 mm	Use Handwheel to stitch over Zipper
Barracks Belt	Barracks Belt	X-Pac® X50					UNIVERSAL	110/18	Mara 70	4 mm	No more Space under Sewing Foot!
X-Pac® X50	X-Pac® X50	Hook/Loop					UNIVERSAL	110/18	Mara 70	4 mm	

# PERFORMANCE PROFILE VERITAS-POWER-STRICTH-PRO

	possible
	just about possible
	not possible

The following combinations of needle, thread and stitch length have been tested in conjunction with our materials with regard to processability on the VERITAS Powerstitch PRO.

1. Lage	2. Lage	3. Lage	4. Lage	5. Lage	6. Lage	7. Lage	Nadel Art	Nadel Größe	Garn Art	Stichlänge	Hinweis
X-Pac® X50	X-Pac® X50	X-Pac® X50	Hook/Loop				UNIVERSAL	110/18	Mara 70	4 mm	
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Hook/Loop			UNIVERSAL	110/18	Mara 70	4 mm	Needle gets slightly bended!!!
X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	X-Pac® X50	Hook/Loop		UNIVERSAL	110/18	Mara 70	4 mm	Needle gets bended too much!!!
PALStex®	PALStex®						UNIVERSAL	110/18	Mara 70	4 mm	
PALStex®	PALStex®	PALStex®					UNIVERSAL	110/18	Mara 70	4 mm	